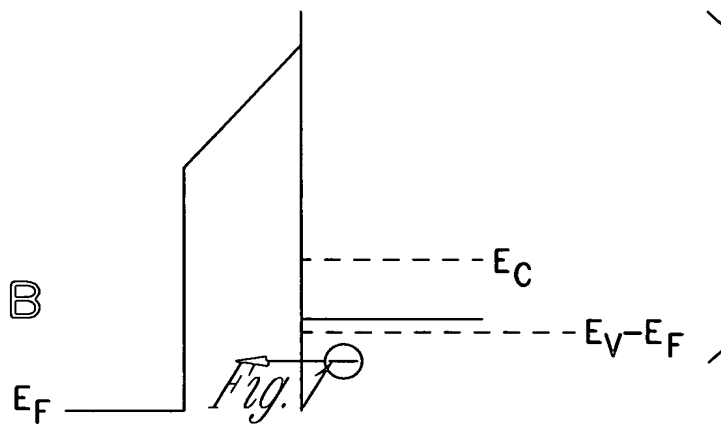
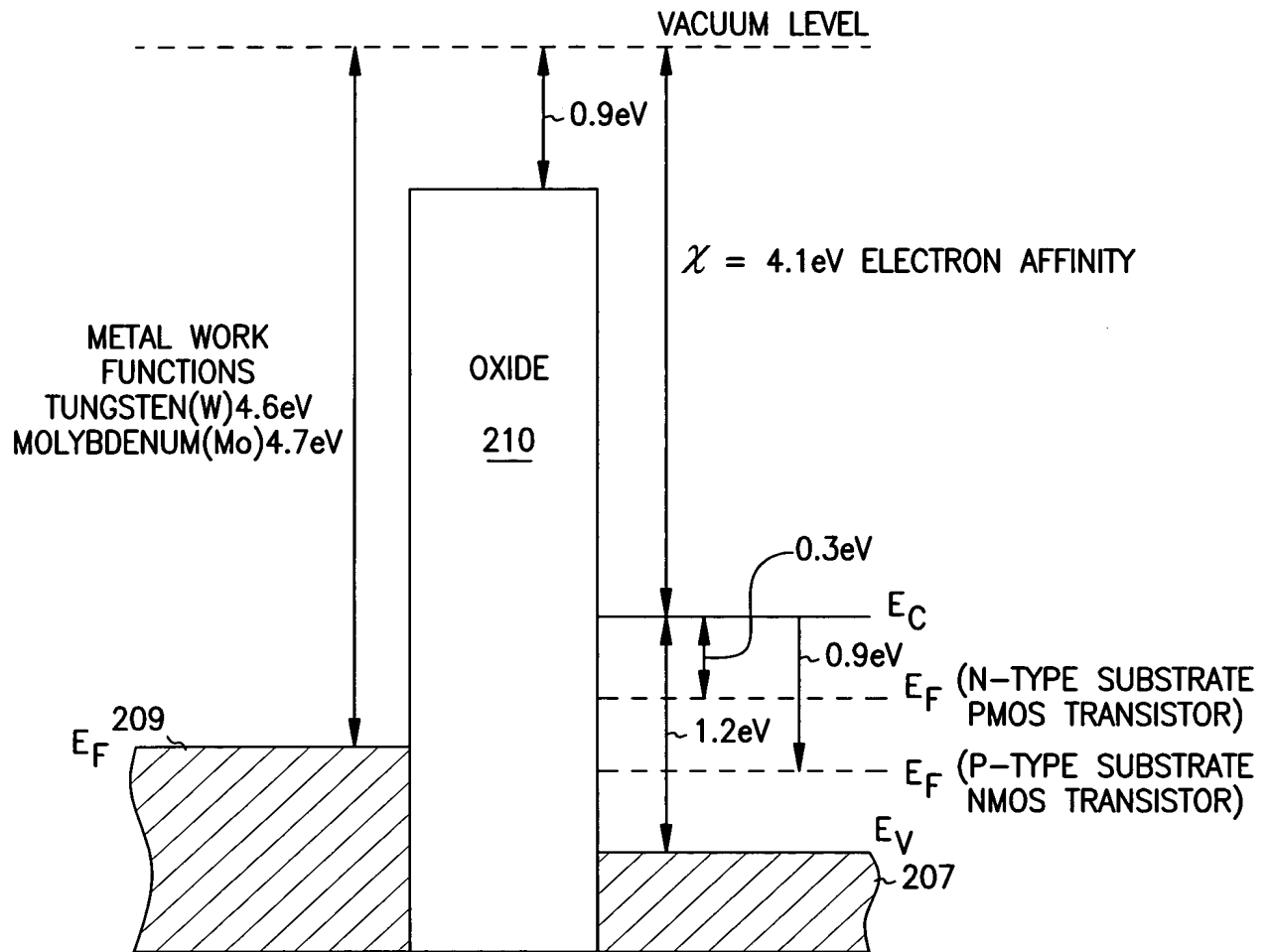


FIG. 1B



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"MID-GAP" METALS USED FOR OPTIMIZING NMOS AND PMOS TRANSISTOR THRESHOLDS VOLTAGES; METAL SEMICONDUCTOR WORK FUNCTION DIFFERENCES

$$\text{NMOS: } \Phi_{ms} = 4.7 - 5.0 \text{ eV} = -0.3 \text{ V}$$

$$\text{PMOS: } \Phi_{ms} = 4.7 - 4.4 \text{ eV} = +0.3 \text{ V}$$

**FIG. 2**  
 (PRIOR ART)

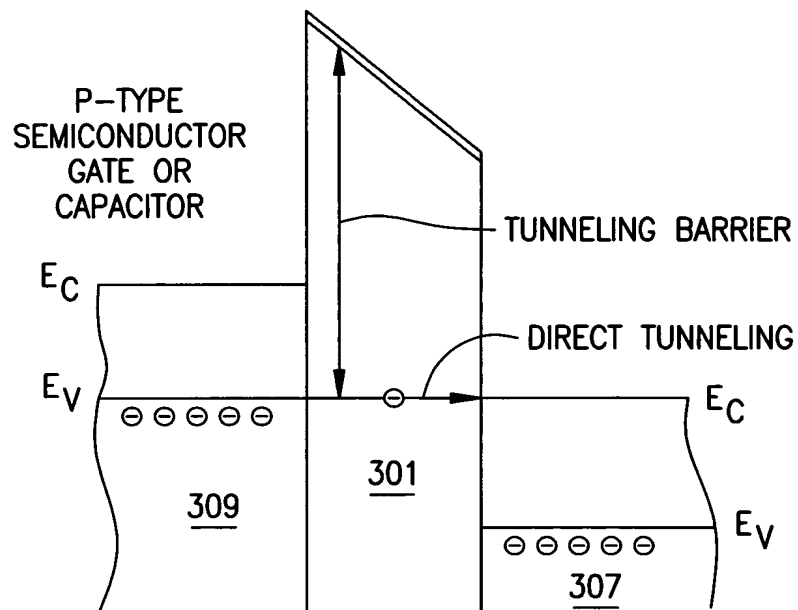


FIG. 3A

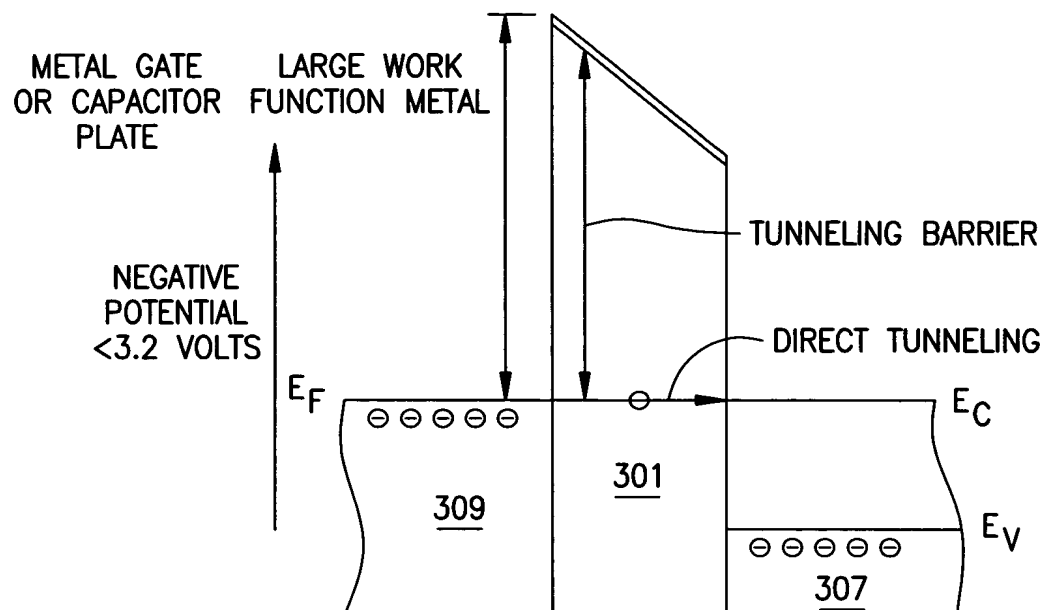


FIG. 3B

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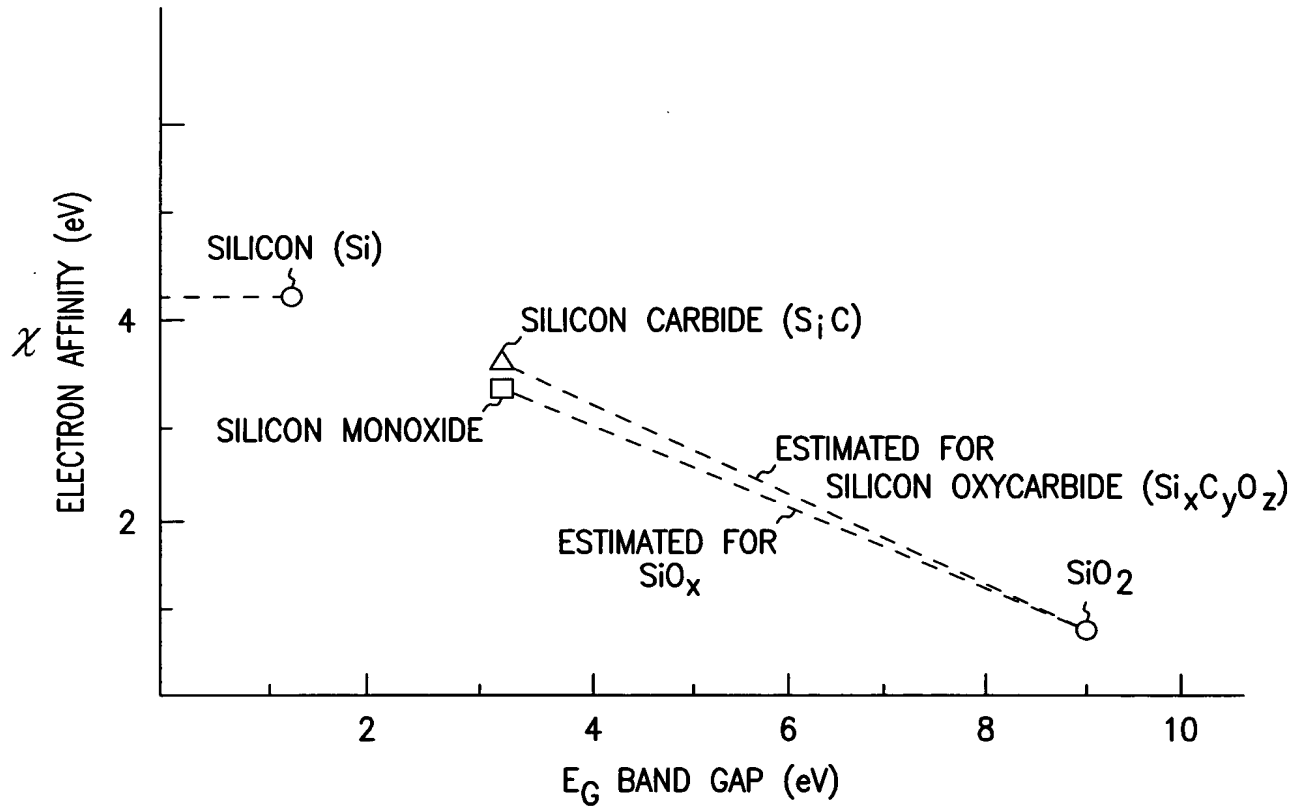
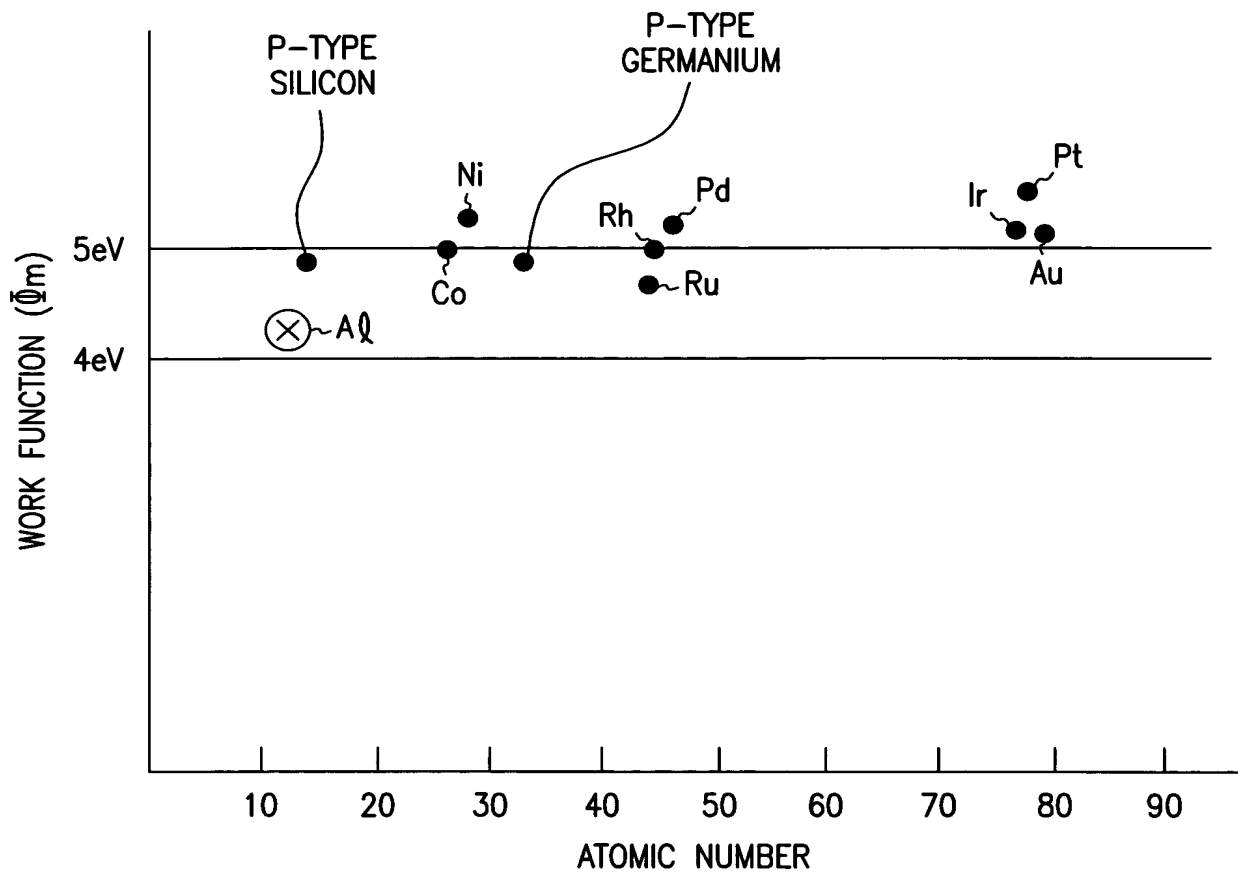


FIG. 4



LARGE WORK FUNCTION METALS

FIG. 5

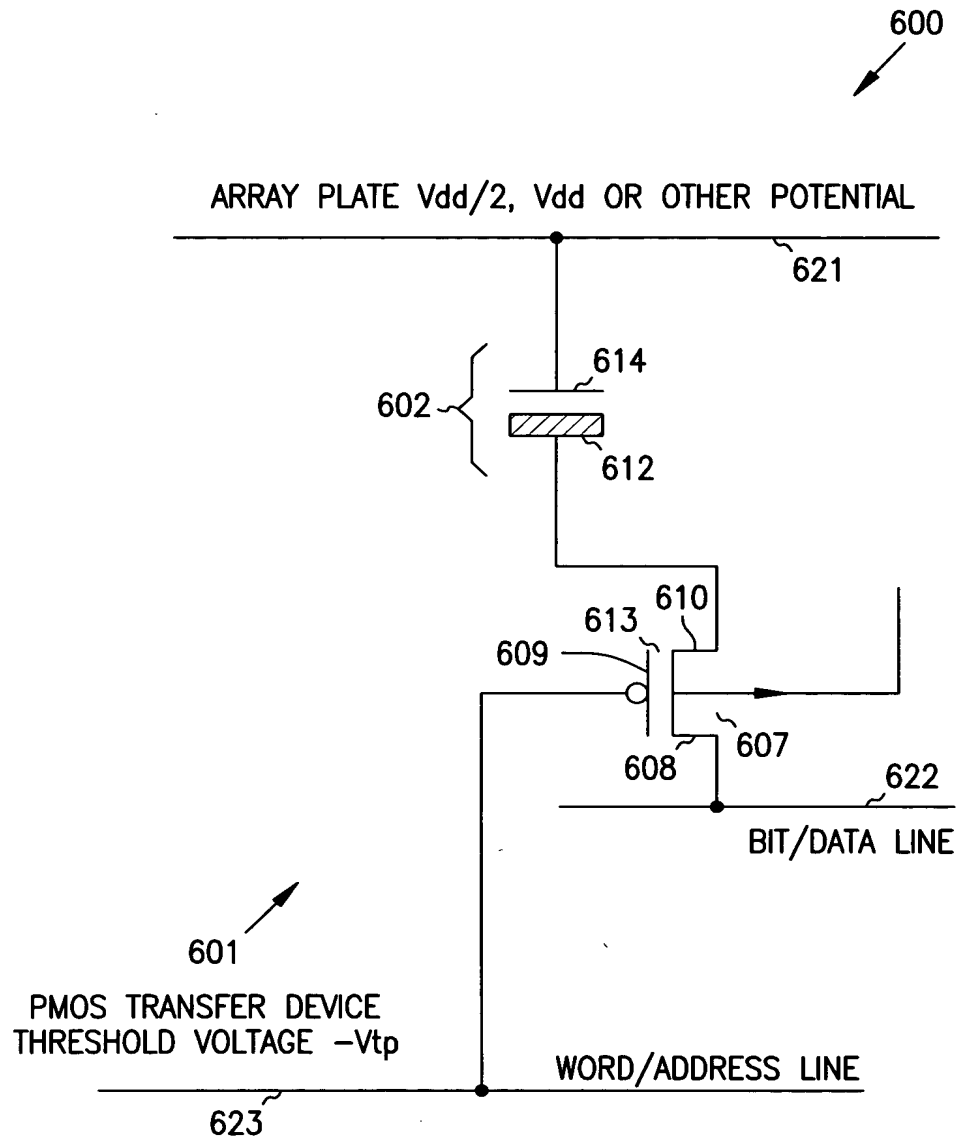


FIG. 6

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